



collection



Craftsmanship that  
lasts for generations.

the



# the heritage collection

## The Heritage Collection

Introducing The Heritage Collection, the most comprehensive offering of quality, premium windows available today. Consumers everywhere recognize that choice and quality matter. With this collection, we provide choices for educated homeowners to select the products best suited for their needs, wants and performance criteria. Protecting our homes and families is the reason why we make choices, particularly when it comes to weather, climate and comfort. All of our Heritage models include superior components that combine to produce a dynamic fusion of structure, beauty and efficiency. The closer you look at Heritage, the clearer your view will be.

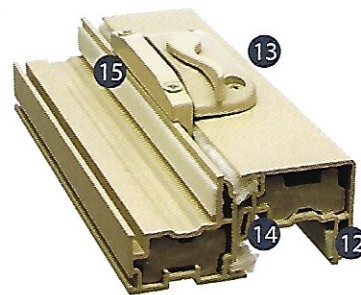






## Features

1. Maintenance free, smooth, rigid vinyl finish
2. Decorative beveled exterior
3. All corners pinch/fusion welded
4. Magna Seal positive ion sash closure
5. Insulated mainframe, sash, sill & jamb chamber
6. ENDUR™ warm edge spacer
7. Cardinal high efficiency glass
8. Stainless steel constant force balances
9. Truly sloped drainage sill
10. Multi chambered internal structure
11. Exterior foam wrap
12. Composite reinforced meeting rail
13. Heavy duty secure locks
14. Full length knife edge interlock
15. Multiple mylar fin-seal weatherstripping
16. DualTech Latch 'n Lock™



- FlexScreens™
- Tilt-in easy clean sashes
- Concealing, aesthetic balance covers
- Dual vent locks
- Special latch/lock hardware options
- High performance Smartshield glass packages
- Decorative grid and v groove patterns
- Full and half screens available
- Extruded screen frames or flexscreen option
- Consumer friendly full lifetime Warranty
- White, Creme or Beige solid colors
- Light oak, Medium oak, Cherry woodgrains
- 10 (+ Custom) Prizm Exterior Acrylic Coatings

## Glass

**CARDINAL**  
Glass Industries

Cardinal supplies residential window and door manufacturers with state of the art glass. That technology will be part of your next purchase when you buy with Joyce.



## Finishes\*

\*The colors represented in this brochure are for illustrative purposes only and do not reflect the actual colors. Please refer to a certified Joyce color swatch ring for an accurate representation.

Prizm – exterior acrylic coating

### Colors

White

Beige

Creme White

### Wood Finishes

Oak

Medium Oak

Cherry

White

Desert Sand

Harbor Stone

Natural Clay

Barn Red

Earth Brown

Musket Brown

Bronze

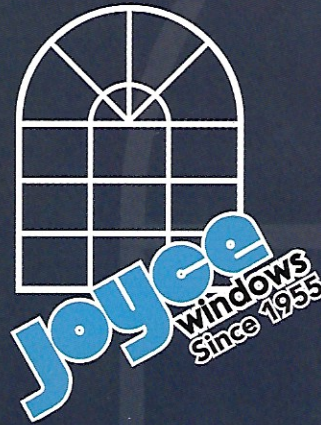
Country Green

Black



Joyce produces green, efficient windows and also employs earth-friendly practices. We work to minimize our waste and recycle scrap materials to help ensure the future health of the earth. So choosing Joyce means choosing a partner who is environmentally conscious.





Windows are an integral part of every home. Engineering, technology, reliability and performance count. With more than 60 years of manufacturing experience and excellence, Joyce Mfg. has grown by focusing solely on quality and longevity. Not all manufacturers make the right choices when it comes to technology and durability. Throughout the years and throughout the United States, Joyce has proven to be a significant leader, responsive to consumer needs and mindful of the changing environment. The finest research, technology and engineering are utilized to guide their decisions and direction. We incorporate these into all of our quality products. The Heritage Collection is our symbol of excellence, providing homeowners with years of enjoyment, reliability and peace of mind.

800-824-7988 • [JoyceWindows.com](http://JoyceWindows.com)

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DualTech Latch 'n Lock™ is a trademark of Ashland Hardware Systems.